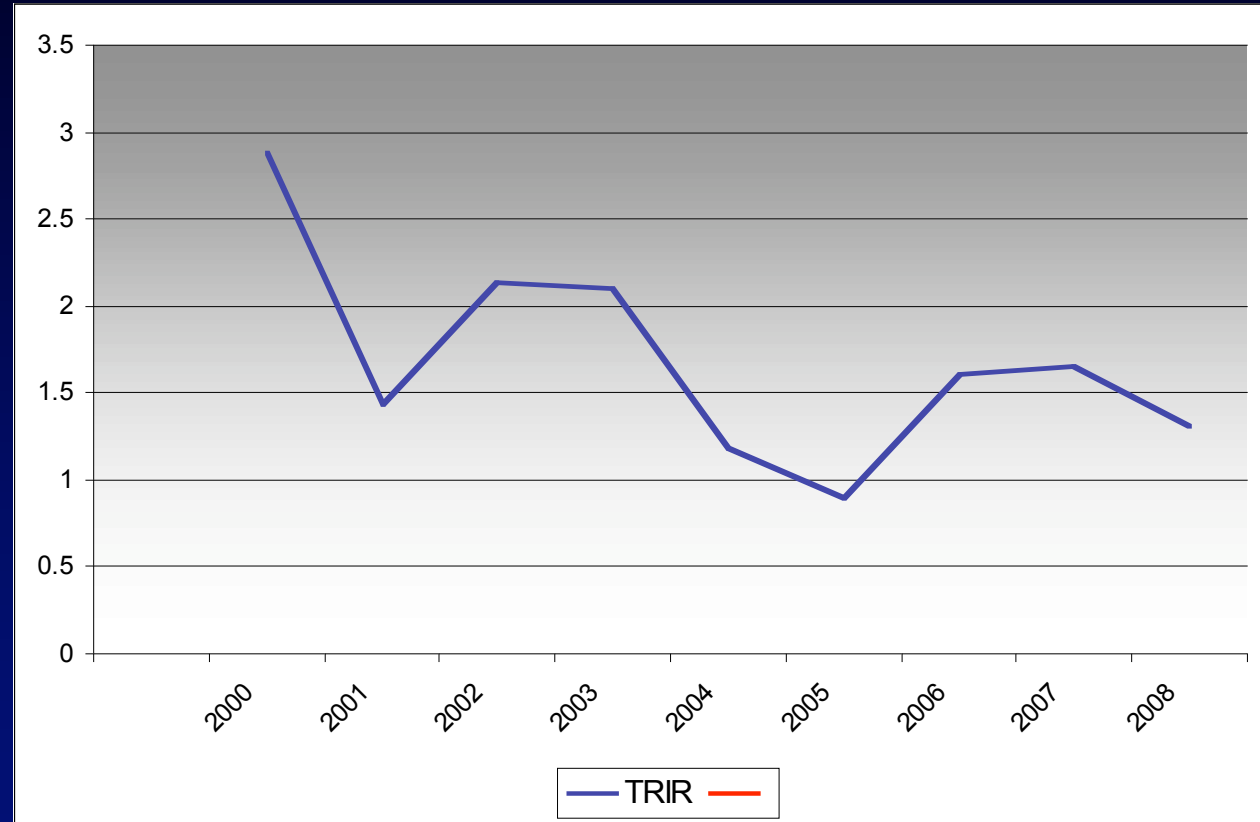


Data From a Light Manufacturing Site

YEAR	TRIR
2000	2.88
2001	1.43
2002	2.14
2003	2.1
2004	1.18
2005	0.89
2006	1.61
2007	1.65
<u>2008</u>	<u>1.310</u> (YTD)



Implementation began in the 4th Quarter of 2001
with approximately 400 employees.